Work Order ID 55677

January 27, 2010 11:25:12 AM



Page 1

Item ID:

D412-702-121B

Accept

Setup Start

Revision ID:

Item Name:

Harness Assembly

Start Date: 1/27/10

Required Date: 2/05/10

QC:

Start Qty: 1.00

Req'd Qty: 1.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date/0127

Date:

Tooling:

SPC (Y/N):

Date: Date: Run

Start

Stop

Stop

Sequence ID/ Work Center ID

Operation Description Set Up/ **Run Hours**

Draw Number Draw Rev.

Plan Accept Qty Code

Reject Qty

Reject Number Insp. Stamp

Draw Nbr

Revision Nbr

DSI 9469

Α

50

Memo

0.00

0.00

Document Control

Photocopy bluefile &type labels per PPP D412-702-121B / DSI 9469

CHG001

100

Pick Kit

0.00

Packaging

Memo

0.00

0.00

0.00

Packaging

110

Small Fab

Small Fab

Memo

Assemble as per DSI9469

	. Johnson								•			
W/O:			WO	RK ORDER CHANG	ES			,				
DATE	STEP	PRO	OCEDURE CHAI	IGE	Ву	Date	DO DQA: Date: ed: Date:		Approval QC Inspector			
<u> </u>			****									
Part No: PAR #:		PAR #:	Fault Cate	jory:	_ NCR: Yes	No DQ	A:	Date: _				
Resolution:			Disposition	l:	_ QA: N/C CI	osed:		Date:				
NCR:		,	WORK ORDE	ER NON-CONFORMA	NCE (NCF)						
DATE	STEP	Description of NC		Corrective Action Section				Approval	Approval			
	JOIL!	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Secti	on C		QC Inspector			

Work Order	· ID	55677
January 27, 2010	11:25:	12 AM

Page 2

Item ID:

D412-702-121B

Accept

Setup Start

Stop



Revision ID:

Harness Assembly Item Name:

Required Date: 2/05/10

Start Date:

1/27/10

Start Qty: 1.00

Req'd Qty: 1.00



Date:

Cust Item ID:

Customer:

Number

Reference:

Approvals:

Process Plan: ____

QC: ____

Date: ____

__ Tooling: SPC (Y/N): Date:

Start Run

Stop

[polo/2/3 C



Sequence ID/ Work Center ID

120

Quality Control

Operation Description

QC5- Inspect part completeness to step on W/O

Set Up/ **Run Hours**

Draw

Date:

Rev.

Draw Plan Code

Accept **Qty**

Reject Qty

Reject Number

Insp. Stamp

0.00

130

Packaging

Memo

Memo

0.00

Packaging Location:

Identify and pack for shipping as per PPP D412-702-123B / DSI 9469

PPP rev:

140

QC21- Final Inspection - Work Order Release

0.00

QC

Quality Control

Memo

0.00

									*
W/O:			WC	RK ORDER CHANG	ES	·			
DATE	STEP	PR	OCEDURE CHAI	NGE	Ву	By Date Qty Approval Chief Eng / Prod Mgr			
						ŝ			
		PAR #:	Fault Cate	gory:	_ NCR: Ye	s No	DQA:	Date: _	
	Resolution:		Disposition	1:	_ QA: N/C	Closed	l:	Date: _	
NCR:			WORK ORDE	ER NON-CONFORMA	NCE (NO	CR)			M
		Description of NC	Corrective Action Sect		on B		Verification	Approval	Annuard
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sig Da	n&	Section C	Chief Eng	Approval QC Inspector

Picklist Print

January 27, 2010 11:25:16 AM

Work Order ID: 55677

D412-702-121B

Parent Item Name: Harness Assembly

Comments:

Parent Item:



Start Date: 1/27/10

Required Date: 2/05/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3570-3	1111	Manufactured	No		- "		Each	20.0000	1.0000		02/01_	
				<u>Warehoo</u> <u>Loca</u> Main Wa	ntion	Loc	<u>Oty</u>	Loc Code		,	,	
				ST	ii enouse		20					
					52885		20]		
D3579-047		Manufactured	No				Each	3.0000	1.0000	951	/02/01	
Siloudo, Faires				Warehoo Loca	ation	Loc	<u>Oty</u>	Loc Code			·	
				Main Wa ST	irenouse		3					
				51	55118		3			1		
MS24694-S50)	Purchased	No		33110		Each	218.0000	4.0000	J.	0/02/6,	/ /
Solow				Wareho Loca		Loc	<u>)ty</u>	Loc Code	/		•	
				Main Wa	ırehouse							
				ST			218			 		
					108936 111020		6					

113538

194

Page 1

	•									7	
W/O:			WC	RK ORDER CHANG	GES					· · · · · · · · · · · · · · · · · · ·	
DATE	STEP	PRO	OCEDURE CHAI	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
					\$ A						
Part No	Part No: PAR #:		Fault Cate	gory:	NCR:	Yes I	No DQ	\ \ :	_ Date:		
	Re	esolution:	Dispositio	າ:	QA: 1	VC Clo	sed:		Date: _		
NCR:			WORK ORDI	ER NON-CONFORM	IANCE	(NCR)	,	· ·	, M	
DATE	STEP	Description of NC Section A	Corrective Action Initial Action Descrip				Verification Section C		Approval Chief Eng	Approval QC Inspector	
			Chief Eng	Chief Eng		Date					

January 27, 2010 11:25:16 AM

Work Order ID: 55677

Parent Item:

D412-702-121B

Parent Item Name: Harness Assembly





Start Date: 1/27/10

Start Qty: 1.00

Required Date: 2/05/10

Required Qty: 1.00

Component	Item	ID/
Item Name		

Replacement Item ID

t	Mfg/
	Purch

Purchased

Bin Primary Item Location

Warehouse

Location Main Warehouse ST

110985

113644

No



Route Seq ID



Qty on Hand

Loc Code

Remaining **Qty To Pick**

Qty Issued Date Issued

Status

AN960JD10L



Each

4,049.000 4.0000

wasner			

No Purchased



4049 101291 16 105793 49

> 3984 Each

Loc Qty

2,943.000 /.0000



Nut

MS21042L3

Warehouse	Loc Oty	Loc Code
Location		
Main Warehouse		
ST	2943	

1000

110844 35 111274 27 111668 52 112314 331 112385 498 113523 300 113537 700

W/O:			WO	RK ORDER CHANG	ES					
DATE STEP		PRO	OCEDURE CHAN	IGE	8	By Date Qty Approval Chief Eng / Prod Mgr QC Inst			Approval QC Inspector	
		•								
Part No: PAR #:		PAR #:	Fault Categ	jory:	_ NCR:	Yes N	No DQ	A:	Date: _	
		esolution:	Disposition	:	QA: N	/C Clo	sed:		Date: _	
NCR:			WORK ORDE	R NON-CONFORM	ANCE (NCR)				
DATE	OTED	Description of NC		Corrective Action Sect	Section B			erification	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	veri	Secti	on C	Chief Eng	QC Inspector	
								:		
	1									1

Picklist Print

Page 3

January 27, 2010 11:25:16 AM

Work Order ID: 55677

Parent Item:

Comments:

D412-702-121B

Parent Item Name: Harness Assembly



Start Date: 1/27/10

Start Qty: 1.00

Required Date: 2/05/10

Required Qty: 1.00

Component Item ID/ Item Name

Replacement Mfg/ Item ID

Purch

Primary Item Location Last Location Route Seq ID

Unit of Measure

Qty on Hand

Remaining **Qty To Pick** Qty Issued

Date Status Issued

D3569-3

Manufactured

No

Each

17.0000

1.0000

Decal

Warehouse

Main Warehouse ST245

55395

Loc Qty

17

17

Loc Code

* All Many installers on who 55/18 D3575-047.

Evoluted

	-									1
W/O:		Platfordina	WO	RK ORDER CHANG	BES					
DATE	STEP	PRO	OCEDURE CHAN	IGE	E	Зу	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Categ	ory:	_ NCR:	Yes N	lo DQ	4 :	_ Date: _	
	Re	esolution:	Disposition	•	QA: N	/C Clo	sed:		Date: _	
NCR:			WORK ORDE	R NON-CONFORM	ANCE (NCR)		***************************************		
DATE	STEP	Description of NC			tion B		Verific	cation	Approval	Approval
DAIL	SILF	Section A	Initial Chief Eng	Action Description Chief Eng	tion Sign & Date		Section C		Chief Eng	QC Inspector

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS HIN-D-1-2-1-02 REV. 3 ENGINEERING UNCONTROLLED COPY TO AMEND INSTALLATION INSTRUCTIONS IIN-D412-702 REV. E AND

REF FAA STC: SR01997NY REF EASA STC: EASA.IM.R.S.00710

SHOP COPY **RETURN TO** SUBJECT TO AMENDMENT WITHOUT NOTICE

WORK ORDER

NO.

PURPOSE:

Update the D412-702-041A/045A/-041B/-045B kits for compatibility with the Dart D412-769-011 Aft Facing Seat Kit.

Quantity (1) each of D412-702-111A/-113A is replaced with D412-702-121A/-123A. Also Qty (4) x AN4-27A bolts are added to the kits for compatability with the Dart seat. When installing the AN4 bolts in the Dart seat, open the Ø0.188" holes to Ø0.257" (see sheet 4 detail J of this service instruction for reference). Alternate nuts added (see flag note 2 & 3, sheet 4). The parts list in section 25.28 (pg. 87) of ICA-D412-702 Rev. 3 and section 7.0 (pg. 38) of IIN-D412-702 Rev. E is amended as follows:

QTY -041A	QTY -043A	QTY -045A	QTY -047A	QTY -049A	PART NUMBER	DESCRIPTION
X					D412-702-041A	Dart 13-Man 3-Point Shoulder Harness Kit
		Х			D412-702-045A	Dart 4-Man 3-Point Aft Facing Shoulder Harness Kit
				İ	I	
IS:						,
					5440 700 4444	LIADAIGO ACCEADLY (TWOTHS)
1		1			D412-702-111A	HARNESS ASSEMBLY (EXISTING)
1		1		<u> </u>	D412-702-121A	HARNESS ASSEMBLY (NEW)
1*		1*			D3570-3	BRACKET
1*		1*			D3579-043	SHOULDER HARNESS
4*		4*			MS24694S50	SCREW
4*		4*			AN960JD10L	WASHER
1*		1*			MS21042L3	NUT
1*		1*			D3569-1	DECAL
1		1	<u> </u>		D412-702-113A	HARNESS ASSEMBLY (EXISTING)
				 		
1		1		1	D412-702-123A	HARNESS ASSEMBLY (NEW)
1*		1*			D3570-4	BRACKET
1*		1*			D3579-044	SHOULDER HARNESS
4*		4*			MS24694S50	SCREW
4*		4*			AN960JD10L	WASHER
1*		1*			MS21042L3	NUT
1*		1*			D3569-2	DECAL
4		4			AN4-27A	BOLT (NEW)
WAS:	r-	,	,	· · · · · ·		·
2		2			D412-702-111A	HARNESS ASSEMBLY
2		2		 	D412-702-113A	HARNESS ASSEMBLY

^{*} DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION **BRANCH** DAO # 01-O-01

DATE: 09.12.10 CERT. NO.: SH04-7 ISSUE NO .: .

В	ADD FL	AG NOTE 2 8	3 AND OPEN AN3 HOLES TO AN4	CP	09.12.10
Α	NEW IS	SUE, NCR 09	3-068	CP	09.06.30
REV.	<u> </u>		DESCRIPTION	BY	DATE
DESIGN	Ī	q?	DART AEROSPA	ACE	LTD
DRAWN		M	HAWKESBURY, ONTARI		
CHECK	ĒD	P	DRAWING NO.		REV. B
MFG. AF	PR.	N/A	DSI 9469	•	SHEET 1 OF 5
APPRO'	VED	-#-	TITLE		SCALE
DE APP	R.	-44	AFT-FACING SEAT UPDATE	=	NTS
DATE	09.12	2.10	COPYRIGHT © 2009 BY DART AE THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNIC WATTEN PERMISSION FROM DART LET	ON THE EXPRI ATED TO ANY O	ESS CONDITION THAT IT IS

		— 							
W/O:			WC	RK ORDER CHANG	ES				*
DATE	STEP	PR	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
			715.0						
Part No	:	PAR #:	Fault Cate	gory:	NCR: Yes	No DQ	A:	Date: _	
	Re	esolution:	Disposition	n:	_ QA: N/C C	losed:		Date: _	
NCR:			WORK ORD	ER NON-CONFORMA	NCE (NC	7)			
DATE	STEP	Description of NC	Corrective Action Section B			Veritica		Approval	
	J.L.	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	& Sect	ion C	Chief Eng	QC Inspector
				•					

The parts list in section 25.28 (pg. 93) of ICA-D412-702 Rev. 3 and section 7.0 (pg. 40) of IIN-D412-702 Rev. E is amended as follows:

QTY -041B	QTY -043B	QTY -045B	QTY -047B	QTY -049B	PART NUMBER	DESCRIPTION
-041B	-043B	-U43B	-04/B	-0498	D412-702-041B	Dart 13-Man 3-Point Shoulder Harness Kit
		X			D412-702-045B	Dart 4-Man 3-Point Aft Facing Shoulder Harness Kit
<u></u>		1		L	L	L/
IS:						
					D440 700 444D	LIADNEGO AGGERGIV
1		1			D412-702-111B	HARNESS ASSEMBLY (EXISTING)
1		1			D412-702-121B	HARNESS ASSEMBLY (NEW)
1*		1*			D3570-3	BRACKET
1*		1*				
					D3579-047	SHOULDER HARNESS
4*		4*			MS24694S50	SCREW
4*		4*			AN960JD10L	WASHER
1*		1*			MS21042L3	NUT
1*		1*			D3569-3	DECAL
1		1			D412-702-113B	HARNESS ASSEMBLY (EXISTING)
1		1			D412-702-123B	HARNESS ASSEMBLY (NEW)
1*		1*			D3570-4	BRACKET
1*		1*			D3579-048	SHOULDER HARNESS
4*		4*			MS24694S50	SCREW
4*		4*			AN960JD10L	WASHER
1*		1*			MS21042L3	NUT
1*		1*			D3569-3	DECAL
4		4			AN4-27A	BOLT (ADD)
- -					714-217	DOET (ADD)
WAS:						
				Τ	i -	T
2		2			D412-702-111B	HARNESS ASSEMBLY
2		2		ļ	D412-702-113B	HARNESS ASSEMBLY
					D-112-102-150D	1 TATALOG AGGENBET

^{*} DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-0-01

APPROVED

Y: D. SHEPHERD (DE # 02)

DATE: 09.12.10
CERT. NO.: SH04-7
ISSUE NO.: 3

		(1/17) 336	77				
DESIGN	P	DART AEROSPACE LTD					
DRAWN	1/	HAWKESBURY, ONTARIO, C	CANADA				
CHECKED	P	DRAWING NO.	REV. B				
MFG. APPR.	N/A	DSI 9469	SHEET 2 OF 5				
APPROVED	AH.	TITLE	SCALE				
DE APPR.	#	AFT-FACING SEAT UPDATE	NTS				
DATE 09.1	2.10	COPYRIGHT © 2009 BY DART AEROS THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON TH NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO WRITTEN PERMISSION FROM DART AEROSPACE	E EXPRESS CONDITION THAT IT IS O ANY OTHER PERSON WITHOUT				

	•									•
W/O:			WC	ORK ORDER CHANG	ES					
DATE	STEP	PRO	OCEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cate	gory:	_ NCR	: Yes N	10 DQ	A:	Date:	<u> </u>
	Res	solution:	Disposition	n:	_ QA:	N/C Clo	sed:		Date: _	
NCR:			WORK ORD	ER NON-CONFORMA	NCE	(NCR)				
DATE	STEP	Description of NC	Corrective Action Section		on B	Ciana Ne		cation	Approval	Approval
	J.L.	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section C		Chief Eng	QC Inspector
					:					

Figures 4.8 (pg. 25) of IIN-D412-702 Rev. E and 25.12 (pg. 69) of ICA-D412-702 Rev. 3 are updated as follows:

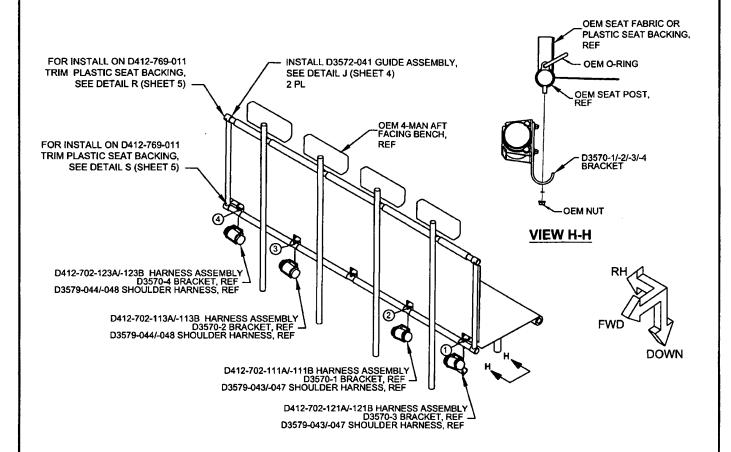


FIGURE 4.8. SHOULDER BELT INSTALLATION FIGURE 25.12 D412-702-045A/-045B 4-MAN 3-POINT AFT FACING SHOULDER HARNESS KIT

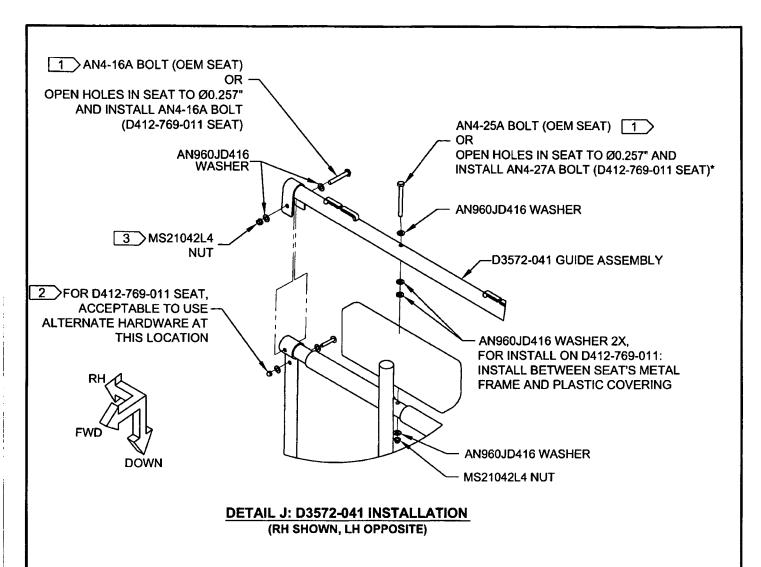
CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY:
D. SHEPHERD (DE # 02)

DATE:
09.12.10
CERT. NO.:
SH04-7
ISSUE NO.:
3

		wh 53	677
DESIGN	P	DART AEROSPAC	E LTD
DRAWN	St	HAWKESBURY, ONTARIO, C	
CHECKED	P	DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9469	SHEET 3 OF 5
APPROVED	#	TITLE	SCALE
DE APPR.	#	AFT-FACING SEAT UPDATE	NTS
DATE 09.1	2.10	COPYRIGHT © 2009 BY DART AEROS THIS DOCUMENT IS PROVATE AND COMEIDENTIAL AND IS SUPPLIED ON THE MOT TO BE USED FOR ANY PURPOSE OR COMEID OR COMMUNICATED TO WRITTEN PERMISSION FROM DART AEROSPACE.	E EXPRESS CONDITION THAT IT IS DANY OTHER PERSON WITHOUT

	•								•
W/O:			W	ORK ORDER CHANG	ES				·
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	•	PAR #:	Fault Cate	gory:	NCR: Yes	No DQ	A:	Date:	
	Re	solution:	Dispositio	n:	_ QA: N/C (Closed:		Date:	
NCR:			WORK ORD	ER NON-CONFORMA	NCE (NC	R)			
DATE	STEP	Description of NC			ve			Approval	Approval
		Section A	Initial Chief Eng	Action Description Chief Eng	Date		ion C	Chief Eng	QC Inspector
			ļ .						



- 1 ACCEPTABLE TO USE LONGER/SHORTER AN4 BOLTS,
 ADD ADDITIONAL AN960JD416 WASHERS, OR SUBSTITUTE
 AN960JD416L WASHERS TO ENSURE 1.5-2 THREADS IN SAFETY
- 2 ACCEPTABLE TO USE MS51865-6C AS ALTERNATE NUT. IF ALT NUT IS USED, ADD AN960JD10/10L WASHER AS REQD (HEAD BOLT SIDE) TO ENSURE PROTRUDING THREADS MEASURE 0.160 MIN, 0.190 MAX. (BEFORE NUT INSTALLATION)
- 3 ACCEPTABLE TO USE MS51865-8C AS ALTERNATE NUT. IF ALT NUT IS USED, ADD AN960JD416/416L WASHER AS REQD (HEAD BOLT SIDE) TO ENSURE PROTRUDING THREADS MEASURE 0.200 MIN, 0.250 MAX. (BEFORE NUT INSTALLATION)

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-0-01

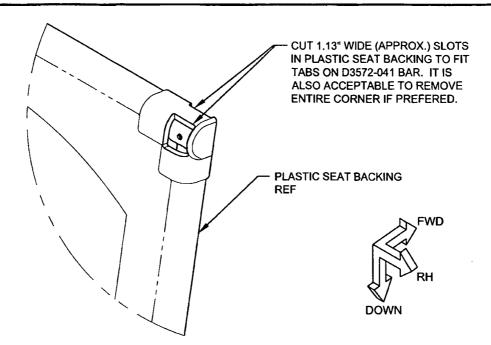
APPROVED

Y: MONTO (DE # 02)

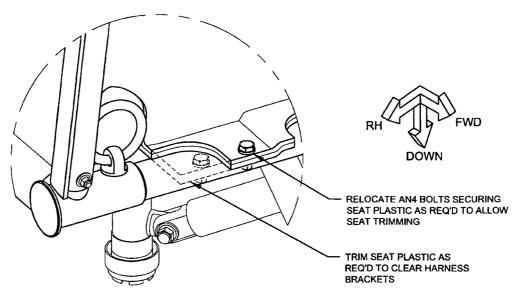
DATE: 09,12,10
CERT. NO.: SH04-7
ISSUE NO.: 3

DESIGN	P	DART AEROSPACE LTD				
DRAWN	M	HAWKESBURY, ONTARIO, C				
CHECKED	P	DRAWING NO.	REV. B			
MFG. APPR.	N/A,	DSI 9469	SHEET 4 OF 5			
APPROVED	#	TITLE	SCALE			
DE APPR.	-#-	AFT-FACING SEAT UPDATE	NTS			
DATE 09.1	2.10	COPYRIGHT © 2009 BY DART AEROS THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO WRITTEN PERMISSION FROM DART AEROSPACE	EXPRESS CONDITION THAT IT IS ANY OTHER PERSON WITHOUT			

	•								• • •
W/O:			WO	RK ORDER CHANG	ES				
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
	,								
Part No	:	PAR #:	Fault Cate	jory:	NCR: Yes	No DQ	A:	Date: _	
	Re	esolution:	Disposition	:	_ QA: N/C C	losed:		Date:	-
NCR:		,	WORK ORDE	R NON-CONFORMA	NCE (NC	R)			
DATE	STEP	Description of NC		Corrective Action Section		Verific	cation	Approval	Approval
	0121	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date		ion C	Chief Eng	QC Inspector
								-	
					į				
İ									



DETAIL R
VIEW LOOKING AT FRONT OF SEAT BACKING, TOP-RH CORNER SHOWN (TOP-LH CORNER SIMILAR),
FOR INSTALL ON D412-769-011 ONLY



DETAIL S VIEW LOOKING AT REAR OF SEAT, BOTTOM-RH CORNER SHOWN (BOTTOM-LH CORNER SIMILAR), FOR INSTALL ON D412-769-011 ONLY

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-0-01

APPROVED

D. SHEPHERD (DE # 02)

DATE: ______09.12.10

CERT. NO.: SH04-7
ISSUE NO.: 3

DESIGN DRAWN	P	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
	1 21	HAWKESBURT, UNTARIO, C			
CHECKED	9	DRAWING NO.	REV. B		
MFG. APPR.	N/A	DSI 9469	SHEET 5 OF 5		
APPROVED	4	TITLE	SCALE		
DE APPR.	#	AFT-FACING SEAT UPDATE	NTS		
DATE 09.1	2.10	COPYRIGHT © 2009 BY DART AEROS THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON TH NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO WRITTEN PERMISSION FROM DART AEROSPACE.	IE EXPRESS CONDITION THAT IT IS O ANY OTHER PERSON WITHOUT		

Dart Aerosp	ace Ltd
-------------	---------

W/O:			W	ORK ORDER CHANGE	S				
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cate	egory:	NCR: Yes	No DQ	Δ:	Date:	
		Disposition: (
NCR:			WORK ORD	ER NON-CONFORMAI	NCE (NC	R)			
DATE	STEP Description of No Section A	Description of NC	Corrective Action Section B			Verific	rification	Approval	Approval
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign Dat	& Secti	on C	Chief Eng	QC Inspector
		·							

Q